

Work Order ID 56948

Monday, March 15, 2010 1:12:32 PM



Page 1

Item ID: DSI 9396-011

Revision ID:

Accept



Setup Start



Item Name: Fwd Crosstube Support Change

Stop



Start Date: 3/15/2010 Start Qty: 1.00

Required Date: 3/15/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *UMP*

Date: *10-3-15*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9396

Rev B

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels as per PPP DSI 9396 CHG001

8/10/03/15

HJ for BG 10/03/15

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/10/03/15



Rec'd 3/15

120



Packaging

Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP DSI 9396

Location: _____ PPP Rev: _____

10-3-15

10-3-15 TD SP

Picklist Print

Monday, March 15, 2010 1:12:31 PM

Page 1

Work Order ID: 56948

Parent Item: DSI 9396-011

Parent Item Name: Fwd Crosstube Support Change

Comments: IPP Rev:A New Issue 07-12-17 DD verified by: EC

Start Date: 3/15/2010

Required Date: 3/15/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3595-063-450 RUBBER CUSHION		Manufactured	No			110	Each	107.6966	4.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
LG	6.72767369	
52447	6.72767369	
Main Warehouse		
ST	100.9689	
38959	2	
43210	2.59	
46465	0.3789	
53775	96	

110 Each 172.0000 4.0000

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST451	172	
108111	3	
108975	17	
109181	42	
109644	10	
113281	25	
113282	50	
113744	25	

MS21920-25

Clamp(per MIL-DTL-8783C)

52447

3/15/10 (1)

113744

For customers who would like to upgrade their D205-596-101/-103/-105/-107 Crosstubes from CHG 001 to CHG 002, the following kits can be obtained from Dart:

DSI 9396-XXX PARTS LIST

REFERENCE ONLY

QTY -011	QTY -013	Part Number	Description
X		DSI 9396-011	FWD CROSSTUBE SUPPORT CHANGE (D205-596-101/-105 FWD CROSSTUBE)
	X	DSI 9396-013	AFT CROSSTUBE SUPPORT CHANGE (D205-596-103/-107 AFT CROSSTUBE)
4		D3595-063-450	RUBBER CUSHION
4		MS21920-25	CLAMP
	4	D3595-063-530	RUBBER CUSHION
	4	MS21920-28	CLAMP

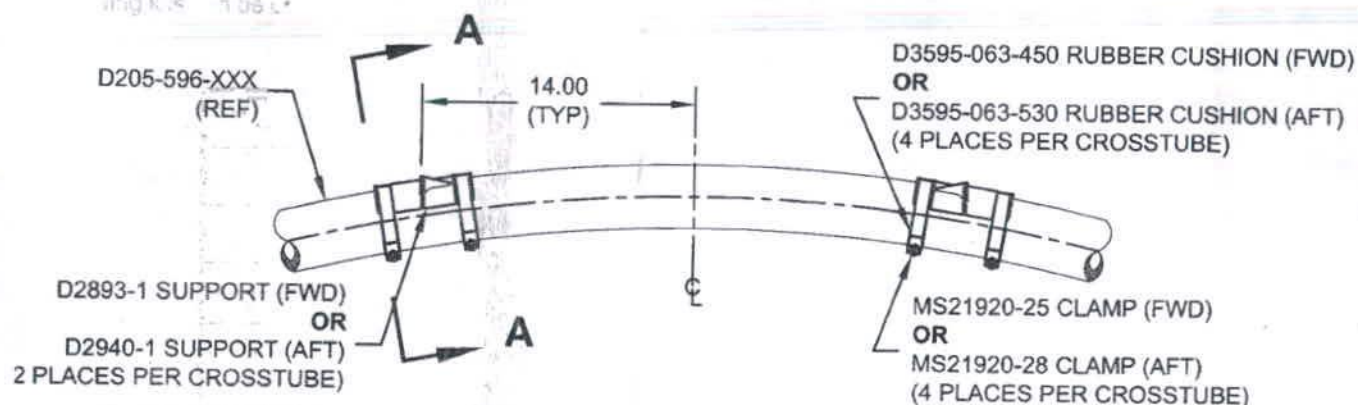
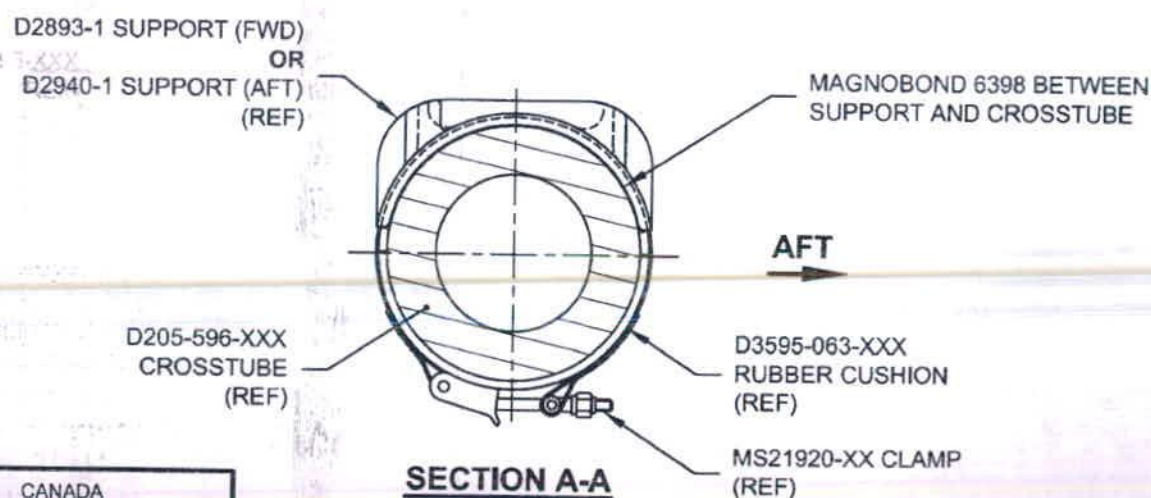


FIGURE 1: INSTALLATION OF SUPPORT ON CROSSTUBE



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 07.12.04
CERT. NO.: SH03-6
ISSUE NO.: 3

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		DSI 9396	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CROSSTUBE SUPPORT CHANGE	NTS
DATE	07.12.04	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries